

SPECIFICATION AMENDMENTS

Page 4, lines 5-7:

FIGURE 2 illustrates an alternative embodiment of the invention, wherein the vertical members extend vertically higher than the vertical extent of the horizontal member; [[and]]

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FIGURE 3 is a detail drawing which depicts a fastener welded interiorly of a horizontal member to stabilize the structure; and

FIGURE 4 shows a saddle weld.

Page 5, lines 2-10:

As shown in detail AA, an end cap bar 120, including a threaded receptacle 122, is welded in place near the outermost extent of each open end of the upper pipe 110, enabling a screw 124 to be used to fasten end caps 126 onto either end of the horizontal member 104. In addition, as shown in detail BB, a bolt-receiving nut 130 is welded in place to receive a bolt 132 within the interior of the horizontal member 104, when placed on the vertical members 102 and 102'. Although not essential to the invention, the welded nut and threaded member 132, which may be provided at any convenient point within the horizontal member 104, ~~present to prevent~~ to prevent lift-off of the horizontal member once the entire assembly is completed. The vertical side member and the horizontal member may also be attached by way of a saddle weld, shown in Figure 4.